

i6e Series UPS System

Industrial Monolithic UPS System

Range: 30 to 600 kVA



HITACHI

About Hitachi Hi-Rel Power Electronics

Hitachi Hi-Rel Power Electronics Private Limited, which is being recognized as one of the pioneers in power electronics domain, is a leading manufacturer of Industrial UPS. With a vision of "To be recognized as the most trusted Power Electronics Company by supplying superior products and services", Hitachi Hi-Rel has garnered a significant level of trust in Indian UPS market segment and continue to offer world class power electronics products, value added services & customized solutions. It has state-of-the-art manufacturing facility at Sanand near Ahmedabad in Gujarat-India.

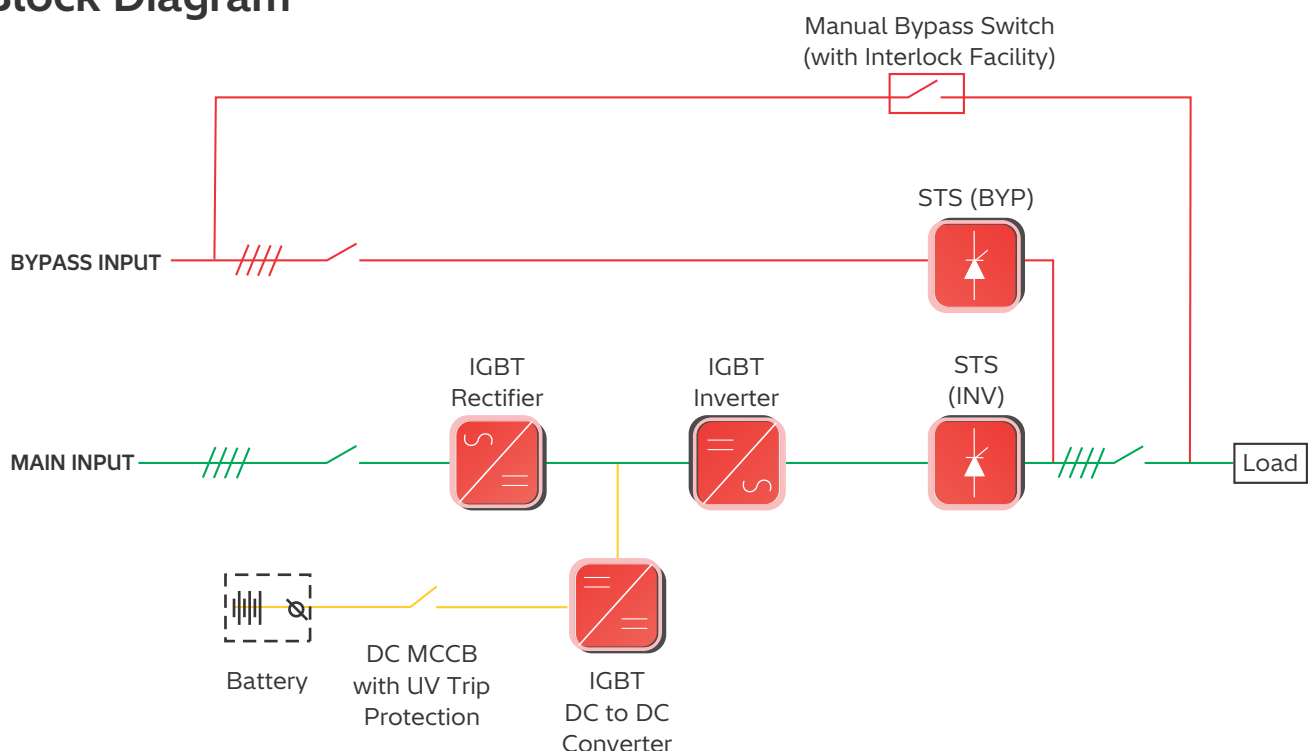
About i6e Industrial Monolithic UPS System

i6e industrial monolithic UPS has IGBT based rectifier & inverter Transformer less design. bi-directional static switch. This offers true online double conversion power technology (VFI SS 11 - voltage and frequency independent in accordance with IEC 62040-3).

It has compatibility with SMFB, VRLA, Lead acid, Ni-CD, Lithium-ion batteries and has all kind of configuration options such as Capacity Enhancement (CE), Parallel (N+1) and/or dual-bus (N+N) applications to provide the ultimate solution.

It has a relatively simple topology which offers an excellent value for money solution for critical industrial processes. It is normally regarded as the ultimate solution to power problems by providing both uninterrupted power backup and power conditioning. It protects the load from all AC utility supply anomalies i.e. Blackouts, Brownouts, Surges, Spikes, Dips, Harmonics etc.

Block Diagram



“Monolithic” – it used to describe a system that is made up of single sub-systems (Rectifier, Battery charger, Inverter, Bi-Directional static switch etc.) with no intrinsic multiple modules. Monolithic UPS have less number of components, which increases the reliability and reduce the mean time between failures (MTBF) that ultimately beneficial to user.

This design highly used to provide power protection for critical loads or precarious processes in parallel or dual-bus systems configurations.

Key Highlights

Improves Grid healthiness (IGBT RECTIFIER)

With integrated PFC (IGBT rectifier technology), the harmonic distortion on the input line significantly reduced (THDi <3%) and achieve input power factor near to unity (upto 0.99).

It is highly compatible with upstream without any additional filtering or over sizing.

Cater High Starting In-rush

- Specially designed overload capacity which can smoothly support 6 to 8 times Direct-On-Line (DOL) starting torque requirement of motor.
- Avoid oversizing of UPS capacity.
- Reduce CAPEX.

Manual Bypass Operation with inter-locking facility

Manual bypass operation is make before break >> 0 msec break during transfer from inverter to bypass. This operation is provided with mechanical and electrical interlock to avoid the misoperation.



Power Reliability

Hitachi dealt with different type of power problems and provided solutions for mission critical process applications. Hitachi UPS offers user-friendly solutions that can be adapted to any system structure and multi-level complexity & provide power without interruptions. This is achieved by precise design, redundant elements, eliminating common failure points. All the internal processes, parameters are controlled & supervised by digital signal processor (DSP).

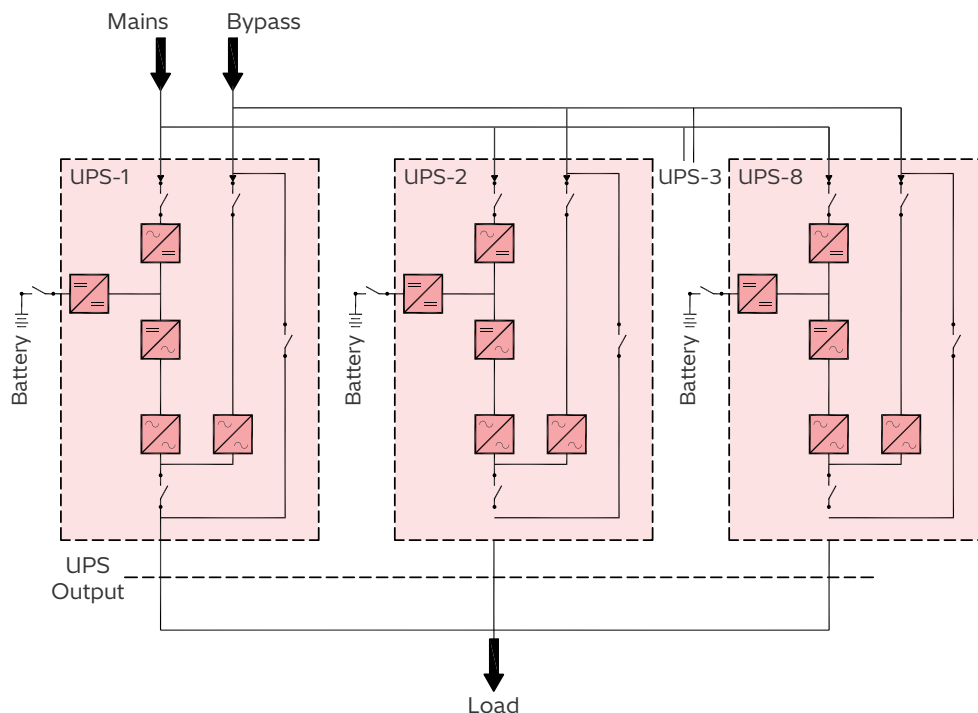
Battery Bank Safety

- Hitachi UPS features are designed to get maximum battery life with safety.
- DC MCCB with Under voltage (UV) protection, provided in separate junction Box for fire safety and isolation purpose.
- Ripple current is controlled to ultra-low limit as battery is not directly connected to DC Bus.
- Battery is continuously monitored and automatically select desired charging mode.
- Hitachi UPS is having In-built Battery ManagementSystem (BMS). Which offers key features like auto battery test, weak battery bank detection. Battery deep discharge, battery over charge etc.
- Timer based boost charge facility available to equalize battery voltage during maintenance.

Flexibility & Scalability (Solution upto 4.8 MVA)

Expand as you need without taking a shutdown - multiple UPS units can be added to enhance the UPS rating. This will ensure uninterrupted operations and continuous power to all your sensitive loads.

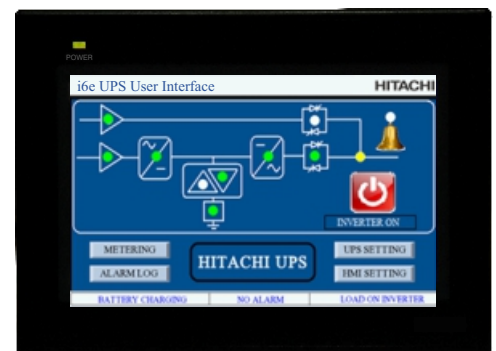
- Up to 8 UPS Systems can be configured as a parallel redundant system
- Provision to expand UPS units for future expansion at marginal cost and smaller dimensions
- N+1 redundancy can be achieved without external system static switch
- Maintenance of any individual unit / units without affecting the running load
- Configurable for dual input / output



User-friendly Operation - For Touch Screen - (Optional)

Conventional design of fault diagnostics units, LED mimic, membrane switches are replaced by latest multi-coloured touch screen display, which also support multi-language selection.

7" Touch Screen LCD Display interface offers more ergonomic operation. It projects the real time status, RMS metering, alarms and faults of all sections. There is no need to have separate fault diagnostic unit. It also has remote monitoring facility and embedded event logger up to 999 events stamping with date & time.



Hot System Expansion

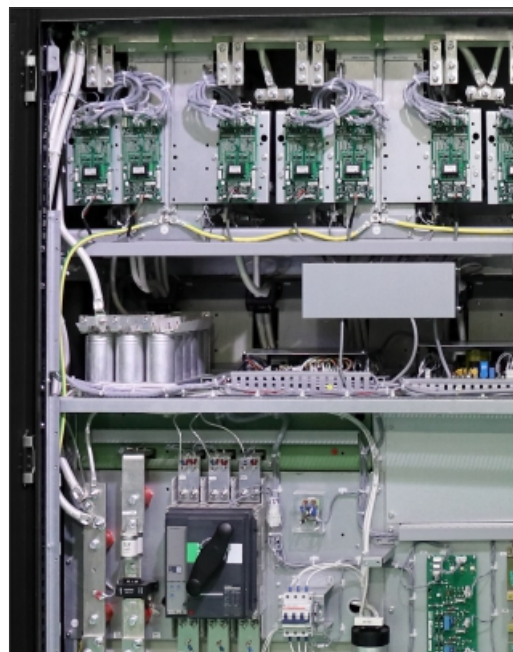
UPS panels can be added on line to existing system without taking shutdown or transferring load to bypass. This ensures maximum availability of power to load, even during maintenance and system expansion.

Simplified Maintenance

- An advanced diagnostic system - helps the user to locate the exact fault and remedy for the problem.
- Front access for sub-assembly, cards and fans to reduce Mean Time to Repair (MTTR).
- Hassel free Data import/export through USB.

Key Features

- Hitachi serves solution up to 4 MVA
- Advanced Dual core 32 Bit Floating DSP and CAN bus architecture
- Insensitive to input phase sequence
- Protection against Input surge voltage
- Unity Input power factor
- Wide input voltage and frequency range
- Compatible with generator set
- Temperature compensated battery charging
- Intelligent BMS (Battery Management System)
- Space Vector Modulation (SVM) technology
- Protection against dead short circuit, overload & overcharging
- Auto transfer re-transfer facility with bi-directional Static switch
- Manual bypass switch (MBS) with Inter-lock facility
- Parallel / N+1 redundancy / capacity enhancement (upto 8 units)
- 100% regeneration in AC mode & optional inb battery mode
- Low footprint
- G3 conformal coating for all PCB's



Long Life Components

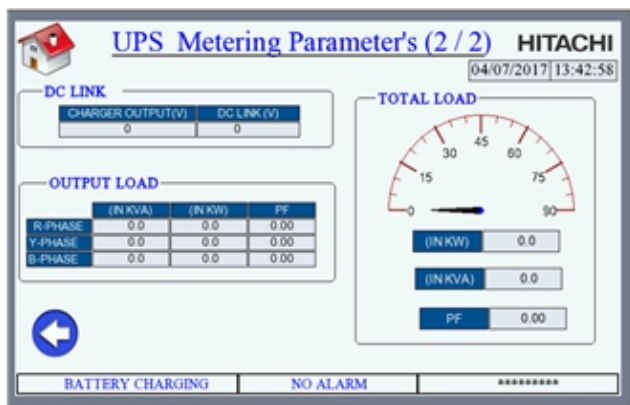
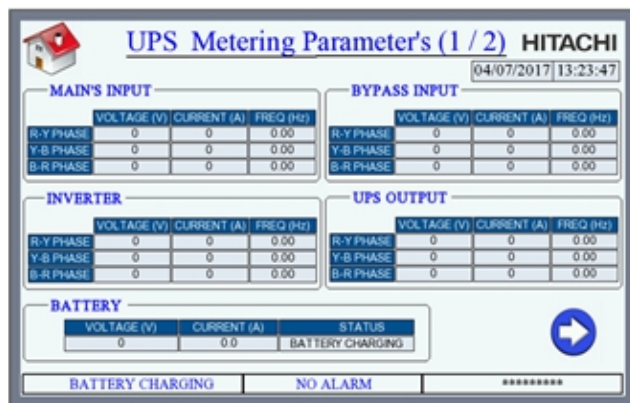
Frequent replacement of components are costly and recurring in terms of cost of the parts as well as charges payable to the personnel for the job. It will also call for a system shutdown leading to production losses. Hitachi UPS systems are built with long life components and by planning the replacements it is possible to reduce the down time costs. The fan and capacitors are also long life parts that need replacement at very long intervals. The fuses need to be changed at the time of battery replacement. All these features contribute to substantial reduction in maintenance costs.

Benefits

- Protects critical machineries against grid power issues
- Lower input power requirement
- Require low floor space for installation
- Suitable for floated or grounded neutral load
- User-friendly access expandability
- Battery bank safety
- Resilience for longer time
- Reduce system downtime
- Increase productivity

Low Maintenance Cost due to Longer Life Components																	
Lifetime of UPS																	
Item	Life	1 yrs	2 yrs	3 yrs	4 yrs	5 yrs	6 yrs	7 yrs	8 yrs	9 yrs	10 yrs	11 yrs	12 yrs	13 yrs	14 yrs	15 yrs	
Relay, Timer etc.	15 yrs																
Al Electrolytic Capacitor	8 yrs																
Control Power Source Unit	15 yrs																
Colling Fans	5 yrs																
Memory Backup Battery	5 yrs																
Fuse (Main Circuit, Aux. Circuit)	8 yrs																

Touch Screen Display (Optional)



Metering	
Current	Frequency
Mains input	Mains input
Battery charge/discharge	Inverter
Inverter	Bypass
Bypass	Output
Output	Power
Voltage	Load kVA
Mains input	Load kW
Battery charge/discharge	Load PF
Inverter	UPS kVA
Bypass	UPS kW
Output	UPS PF

Major Alarms	
Mains	DC
Mains Fail	Over Voltage
Under Voltage	Inverter
Over Voltage	Under Voltage
Frequency out of band	Over Voltage
Out of phase	Overload
Static Switch	Overload trip
Load on Bypass	IGBT Limb trip
No sync	Over Temperature
SSW error	Battery
Bypass	Over Voltage
Under Voltage	Low Voltage
Over Voltage	End of Discharge
Frequency out of band	Discharging

LED Indication	
Mains Input	Inverter Operation
Bypass Input	Load on Inverter
Rectifier Operation	Load on Bypass
Booster Operation	Synchronization
Charger Operation	Common Alarm

Remote communications (Optional)

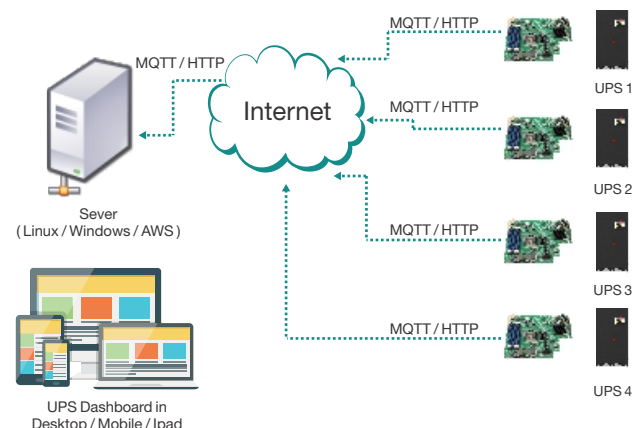
Option-1: SNMP / Web-based monitoring

The UPS can be connected to a Local Area Network via the in-built SNMP card. A monitoring device on the customer's LAN makes it possible to constantly monitor the performance and parameters of the entire system.

Monitoring UPS health remotely over the internet

- Remote diagnosis
- Generate warning and alerts
- Uptime improvement
- Provide data for failure analysis
- Secure online tool for live UPS & battery health monitoring
- Numerical and graphical data presentation
- Report generation
- Notification of alerts through SMS / Email / Web App
- Data record retention

Option-2: IoT Facility



Technical Specifications

Nominal power [kVA]	600	500	400	300	250	200	160
Active power [kW] @ 30°C	600	500	400	300	250	200	160
Active power [kW] @ 40°C	540	450	360	270	225	180	144
Flexibility & Scalability	Up to 8 Units (In PR, CE, N+1, Eco Mode Configuration)						
UPS Topology	Active front end IGBT rectifier & IGBT inverter						
Advance control hardware	Advanced dual core 32 bit floating DSP and CAN bus architecture						
Input							
Rated voltage [V]	380 / 400 / 415 V AC, 3P 4W						
Voltage tolerance [V]	400 - 20% and 400 + 15% @ full load1						
Frequency [Hz]	50Hz ±12% (60Hz optional)						
Power factor	>0.99						
Harmonic current distortion [THDi]	<3%						
Batteries							
Votage Range	399 to 621V DC						
Type	Suitable for SMFB / VRLA / Ni-Cd / LAT Battery / Li-Ion Battery						
Charger Type	Automatic float cum boost type (In line with battery type)						
Battery Safety							
DC MCCB for Battery Bank	Available with under voltage (UV) trip facility						
Output							
Rated voltage [V]	380 / 400 / 415 V AC 3P + N (selectable)						
Output termination	3P + N, 4W						
Static regulation	±1%						
Dynamic response	±5% in 10 msec						
Voltage distortion [THDv]	<1% with linear load; <3% with non-linear load						
Crest factor [Ipeak/Irms]	3 : 1						
Frequency stability on battery	0.1%						
Nominal Frequency	50Hz (60Hz optional)						
Overload capacity @ 40°C temperature*	250% for 100 msec; 200% for 7 sec; 150% for 1 min.; 125% for 10 min.; 110% for 60 min.						
Inbuilt Special Protections	Insensitive to input phase sequence; Input surge protection; Dead short circuit protection						
Loading capability	100% Unbalanced load; Regenerative load; Leading and lagging power factor						
Emergency Power Off (EPO)	Available						
Manual Bypass Switch (MBS)	Make before break type switch with inter-lock facility						
Overall Specifications							
Dimensions (HxWxD) [mm]	2055x2340 x1050	1954x224 x1050	2150x1540x1050		2050x1100x1050		
Ambient temperature for UPS Panel	0 °C to 40°C						
Recommended temperature for Battery	20 °C to 25°C						
Relative humidity	95% non-condensing						
Altitude	1000 meter from MSL (higher altitude design on request)						
Display	7" Multi-colored touch screen LCD with multi-language selection (optional)						
Communications + Remote signaling	Modbus (RS485) + 6 nos dry contacts (field configurable)						
Colour	Black grey RAL 7021						
Noise level at 1 m [dBA]	< 72 dBA						
IP rating	IP20 (higher IP on request)						
PCB cards protection	G3 conformal coating						
Vantilation	Forced air cooling						
Cable Entry	Bottom (top entry optional)						
Moving the UPS	Pallet jack						
Standards	Safety IEC 62040-1; EMC & RFI IEC 62040-2; Testing / Classification in accordance with IEC 62040-3; IP Protection IEC 60529						

*For wider tolerance conditions apply.

Options

- Input isolation transformer
- Earth fault detection
- Ambient temperature 50°C
- Bypass Panel : Servo Voltage Stabilizer (SCVS)
- Additional 6 nos potential free contacts
- TCP IP, Profibus, SNMP & IoT
- Closed enclosure for Battery bank
- Customized UPS cabinet colour

Technical Specifications

Nominal power [kVA]	120	100	80	60	40	30
Active power [kW] @ 30°C	120	100	80	60	40	30
Active power [kW] @ 40°C	108	90	72	54	36	27
Flexibility & Scalability	Up to 8 units (In PR, CE, N+1, Eco mode configration)					
UPS Topology	Active front end IGBT rectifier & IGBT inverter					
Advance control hardware	Advanced dual core 32 bit floating DSP and CAN bus architecture					
Input						
Rated voltage [V]	380 / 400 / 415 V AC, 3P 4W					
Voltage tolerance [V]	400 ± 20% @ full load ¹					
Frequency [Hz]	50Hz ±12% (60Hz Optional)					
Power factor	>0.99					
Harmonic current distortion [THDi]	<3%					
Batteries						
Votage Range	399 to 621V DC					
Type	Suitable for SMFB / VRLA / Ni-Cd / LAT Battery / Li-Ion Battery					
Charger Type	Automatic float cum boost type (In line with battery type)					
Battery Safety						
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Output						
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Output termination	3P + N, 4W					
Static regulation	±1%					
Dynamic response	±5% in 10 msec					
Voltage distortion [THDv]	<1% with linear load; <3% with non-linear load					
Crest factor [Ipeak/Irms]	3 : 1					
Frequency stability on battery	0.1%					
Nominal Frequency	50Hz (60Hz optional)					
Overload capacity @ 40°C temperature*	250% for 100 msec; 200% for 7 sec; 150% for 1 min.; 125% for 10 min.; 110% for 60 min.					
Inbuilt Special Protections	Insensitive to input phase sequence; Input surge protection; Dead short circuit protection					
Loading capability	100% Unbalanced load; Regenerative load; Leading and lagging power factor					
Manual Bypass Switch (MBS)	Make before break type switch with inter-lock facility					
Overall Specifications						
Dimensions (HxWxD) [mm]	2050 x 1100 x 1050		2025 x 900 x 1000		1725 x 900 x 900	
Ambient temperature for UPS Panel	0 °C to 40°C					
Recommended temperature for Battery	20 °C to 25°C					
Relative humidity	95% non-condensing					
Altitude	1000 meter from MSL (higher altitude design on request)					
Display	LCD Display with LED mimic					
Communications + Remote signaling	Modbus (RS485) + 6 nos dry contacts (field configurable)					
Colour	Black grey RAL 7021					
Noise level at 1 m [dBA]	< 72 dBA					
IP rating	IP20 (higher IP on request)					
PCB cards protection	G3 conformal coating					
Vantilation	Forced air cooling					
Cable Entry	Bottom (top entry optional)					
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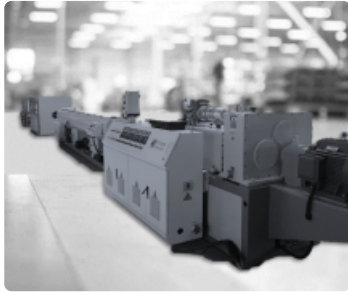
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- Earth fault detection
- Ambient temperature 50°C
- Bypass Panel : Servo Voltage Stabilizer (SCVS)
- Additional 6 nos potential free contacts
- TCP IP, Profibus, SNMP & IoT
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- Customized UPS cabinet colour

Serving Entire Gamut of Industries

We have rich experience in supplying power electronics products for mission critical applications in various industries for critical data processing applications and back-up technology for demanding applications.



Plastic

- Extruder Machine
- Injection Moulding Machine
- Blow moulding Machine
- Pipe Extrusion Machine
- TAP Plants



Packaging & Printing

- Multi-Layer Printing Machine
- Packaging Machine
- Digital Printing Machine



Textile

- Yarn Machine (Warping Process)
- Knitting Machine
- BOPP, PPE
- Embroidery Machine



Automobile & Ancillaries

- CNC – VMC – HMC Machine
- Drilling & Grinding Machine
- Robotics & Automation



Food and Beverages

- Compressor
- HVAC
- Packing



FMCG

- Robotics & Automation
- Packaging Line



Glass & Ceramic

- Kiln Machine
- Robotics
- Sizing & Policing Machine



Pharma & Healthcare

- Formulation / API Process Machinery
- Laminar Air Flow (LAF)
- Air Handling Units (AHU)
- Lab Equipment



Data Centers

and many more...

Customer Support

“Have peace of mind with flexible and nimble footed, 24 X 7 service”

Our Service program includes:

On Site Installation supervision and commissioning

- Provides Comprehensive check at user site to ensure trouble free installation of product
- Our technical experts give recommendations to the site engineer or electrical contractor and supervise the UPS installation before load power-up
- Offers commissioning services along with site acceptance test report & PG test.



Training

- On Site Training for safe & efficient operation of equipment
- Training at Factory (Optional)
 - **Course-1** : Operation, system principle, hands on training, predictive and preventive maintenance 3 days training
 - **Course-2** : Predictive and preventive Maintenance, Hardware, Settings, System UPS System Panel & Batteries Troubleshooting & Repair Services – 5 days training



Preventive Maintenance Services (AMC, CMAC & Extended warranty)

- Ensures safe and reliable operation
- Contracts includes cleaning, measurements of various parameters, calibrations, functional tests, event log and parameter validation, hardware and software upgrades supported by Field Service Report.
- Maintenance Plan is one of the most cost-effective actions that can preserve initial investment and ensures business continuity.
- Ensure optimal performance and to protect critical application from potential downtime.



Break Down Maintenance & EMERGENCY CALL

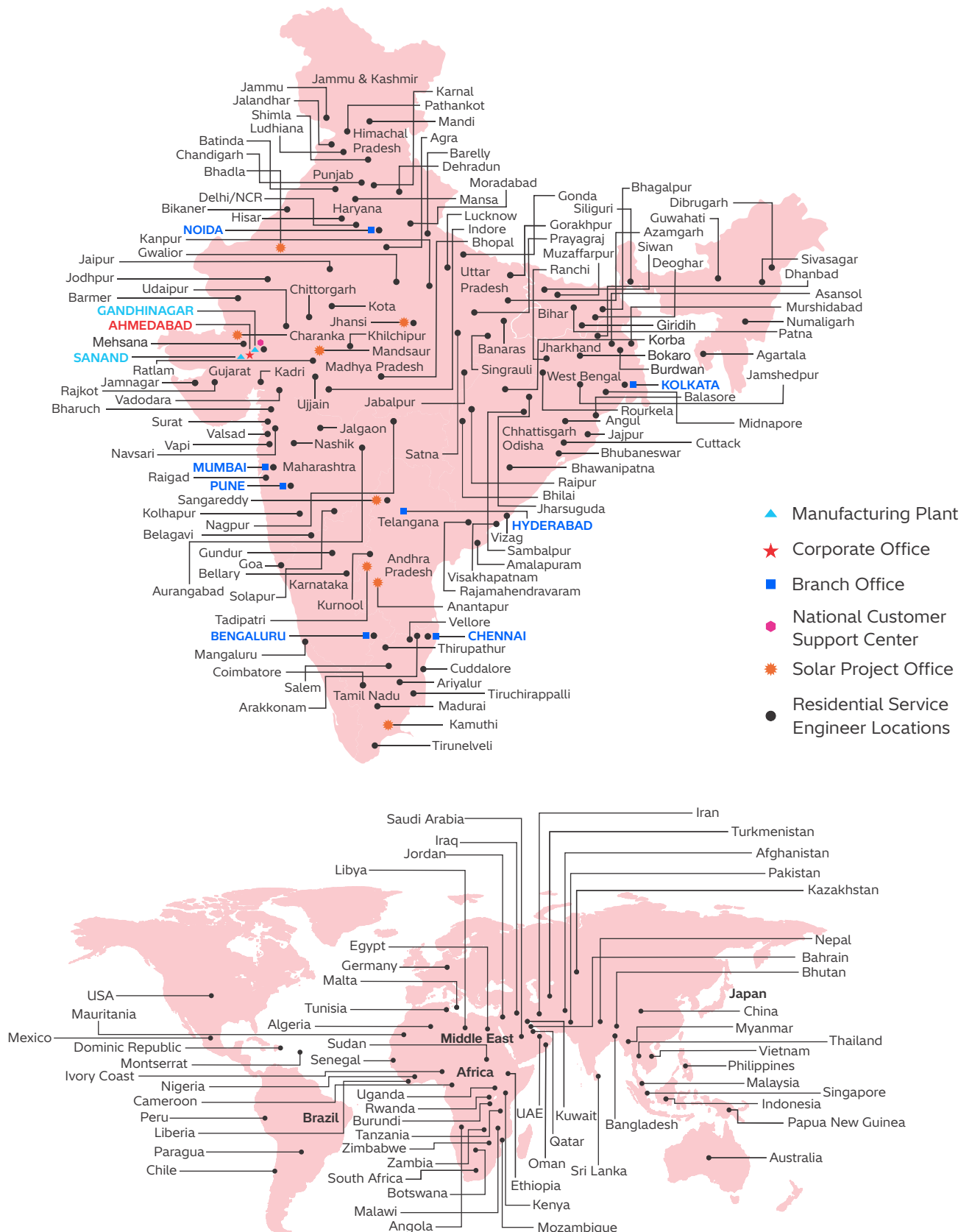
- In the event of an emergency call, our service expert, located as close to your site as possible, guarantees a quick intervention time with the help of 24x7-365 days.
- With the help of powerful diagnostics software, quick troubleshooting is possible by a service expert, which guarantees a short MTTR (Mean Time to Repair).
- Corrective actions are performed (Part replacement, adjustments and upgrades of software's etc.)
- Helpline Number for Service Support - (080) 6112 0800



Global Footprint and Reach

Delivering Critical Power Solutions Worldwide

We are a key manufacturing hub for global power electronics solutions, capable of meeting diverse international requirements. Our ability to supply specialized, high-reliability products to various industries across international territories reinforces our commitment to serve critical loads globally.



Hitachi Hi-Rel Power Electronics Pvt. Ltd.

Delivering Advanced Power Electronics Solutions that empower Industries and sustain Progress.

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